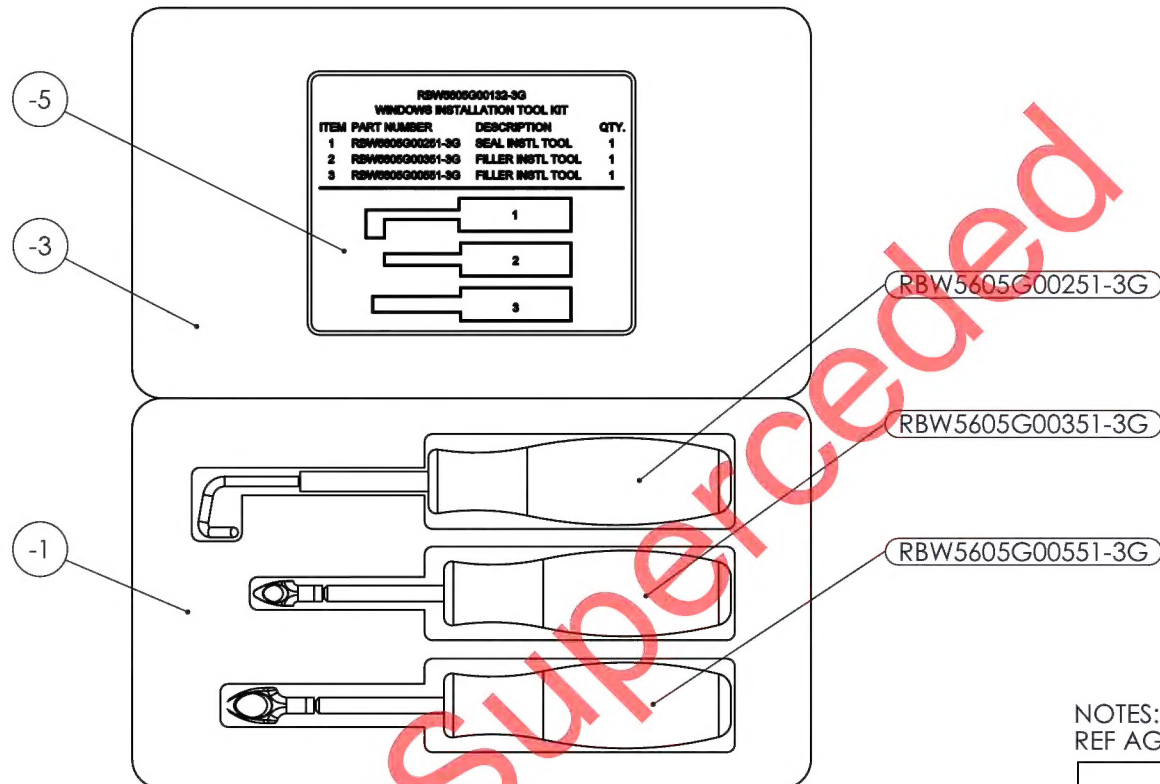


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		RELEASED FOR PRODUCTION	4/21/2016	SM	JAG
2	16-0159	-1 CH'D DIM WAS .89 IS .93, WAS 1.15 IS 1.38, WAS 1.61 IS 1.86, WAS 1.67 IS 1.71, WAS 6X 4.52 IS 6X 4.57, WAS 3X 8.95 IS 3X 9.41, WAS .63 IS .57, WAS 1.98 IS 2.03, WAS 2.38 IS 2.32, WAS 3.73 IS 3.78, WAS 4.13 IS 4.06, WAS 5.48 IS 5.54; REMOVED DIM 4X R.33; ADDED DIM 4X .34 X 45°; CH'D MATERIAL WAS Y-20, BLACK IS ETHOFOAM 220, BLACK. -3 REMOVED DIM 4X R.33; ADDED DIM 4X .34 X 45°; CH'D MATERIAL WAS Y-20, BLACK IS ETHOFOAM 220, BLACK.	10/11/2016	SM	JAG



UNDER REVIEW
URF 19-735 19.05.23 (VM)

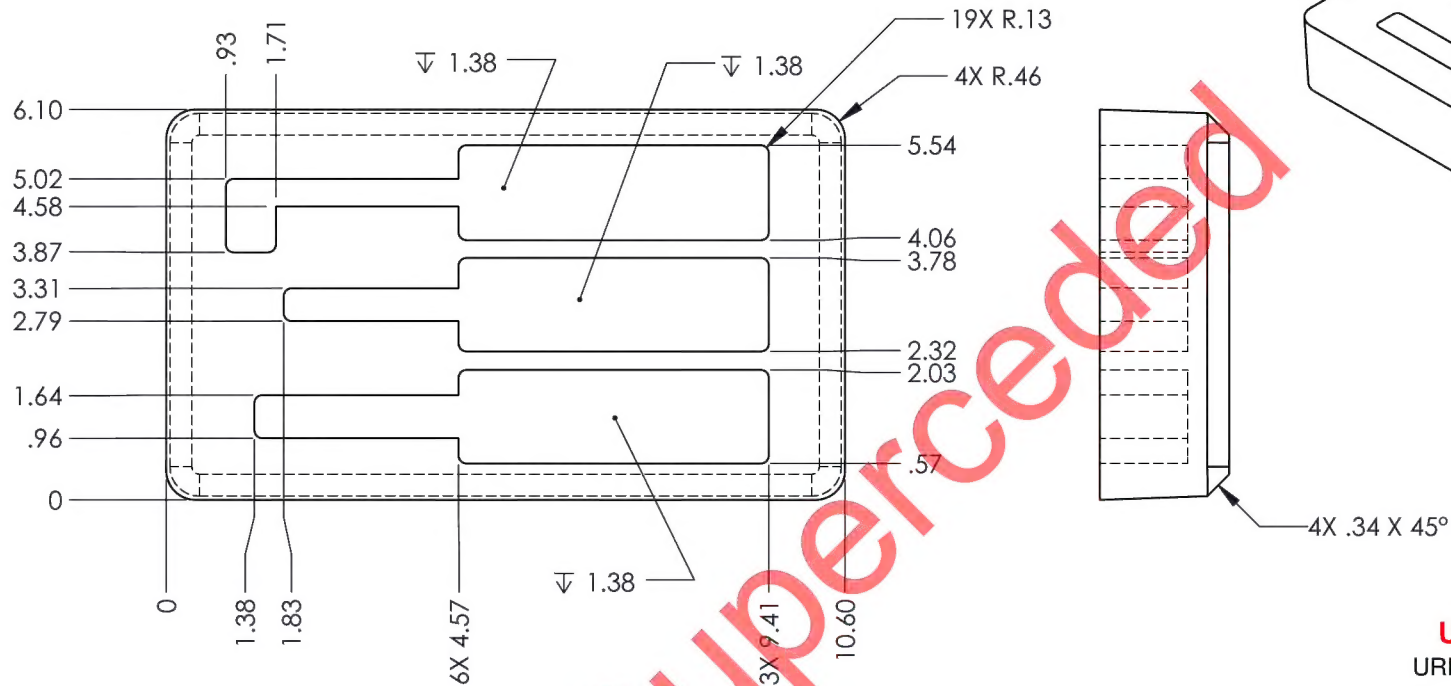
NOTES:
REF AGUSTA T/N: 3G5605G00132.

DART AEROSPACE	
TITLE WINDOWS INSTALLATION TOOL KIT	
DWG NO. RBW5605G00132-3G	REV 2
MAT'L REPT TREAT FINISH SPEC	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1 SURFACES = 125°	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
DRAWN BY: MACKOVJAK	
CHECKED: DUERFELDT	
OPPS APPR: ANDERSON	
QA APPR: LINDSAY	
APPROVED: GILBERT	
USED ON MODEL AGUSTA AW139	
SCALE 1:3	DATE 4/19/2016
SHEET 1 OF 4	

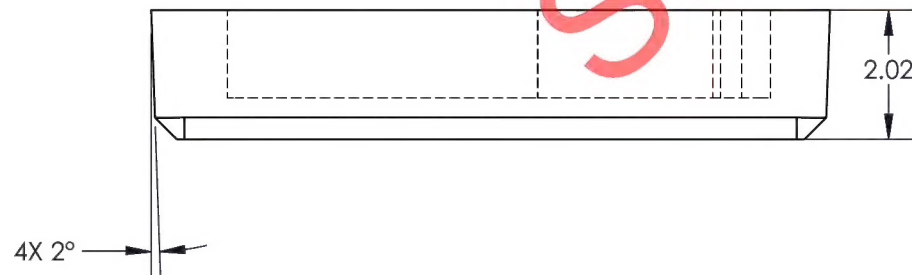
ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
		B/O	-1	1	FOAM, BOTTOM	ETHAFOAM 220, BLACK	10.60 X 6.10 X 2.02 (CASE SOLUTIONS)	2
		B/O	-3	1	FOAM, TOP	ETHAFOAM 220, BLACK	10.60 X 6.10 X 1.02 (CASE SOLUTIONS)	3
			-5	1	PLACARD	PLASTIC		4
		B/O	-7	1	CASE	PLASTIC	PELICAN #APP-1170-E	N/S
				1	SEAL INSTL TOOL		RBW5605G00251-3G	1
				1	FILLER INSTL TOOL		RBW5605G00351-3G	1
				1	FILLER INSTL TOOL		RBW5605G00551-3G	1
		B/O		1	DART PLACARD	ALUMINUM	RB41011	N/S

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
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UNDER REVIEW
URF 19-735 19.05.23 (VM)



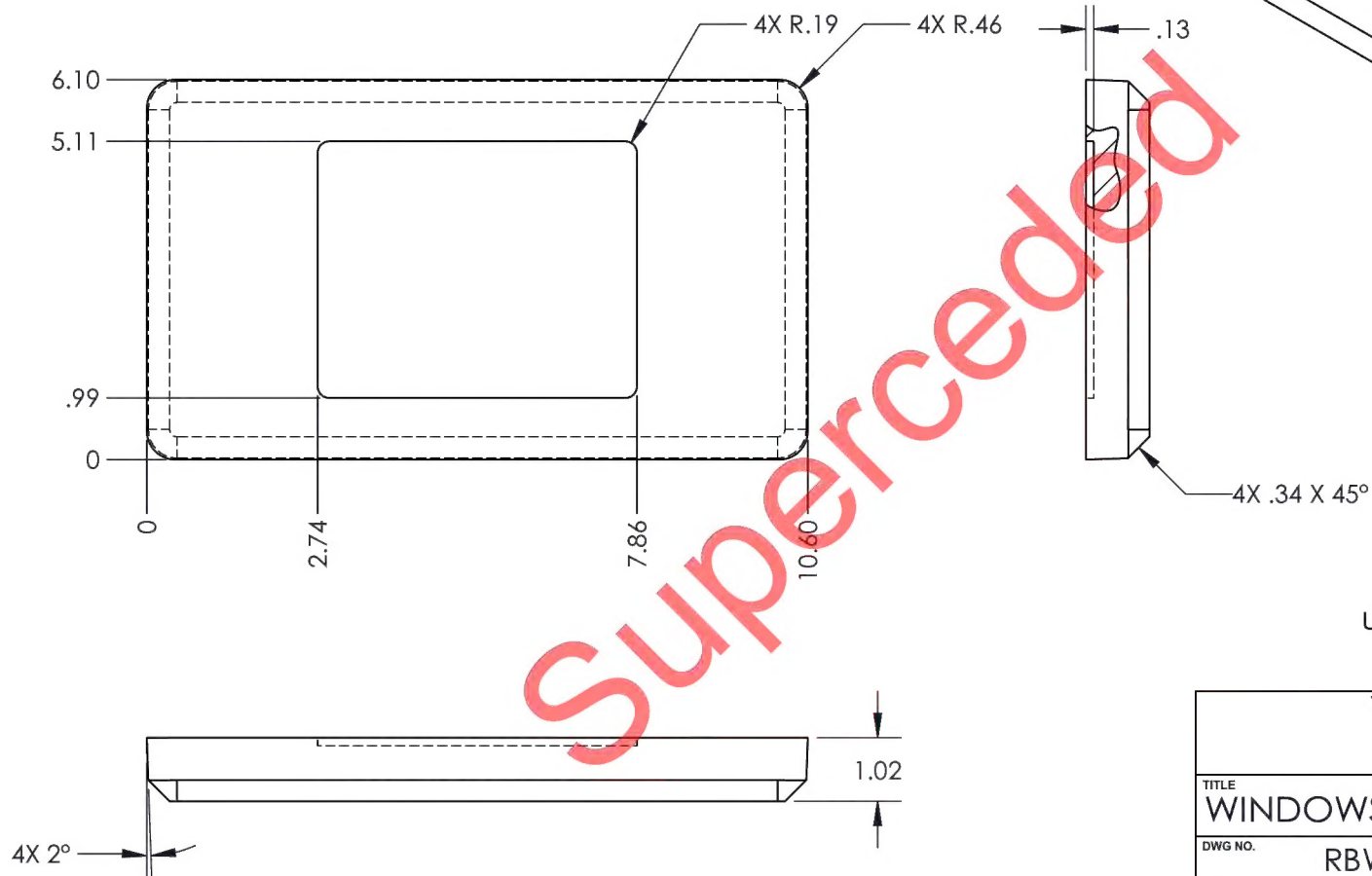
(1)

FOAM, BOTTOM

DART AEROSPACE	
TITLE WINDOWS INSTALLATION TOOL KIT	
DWG NO. RBW5605G00132-3G-1	REV 2
MAT'L ETHAFOAM 220, BLACK	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
.XXX ± .010 FRACTIONS ± 1/8	
.XX ± .03 ANGLES ± 1°	
.X ± .1 SURFACES = 125°	
SPEC	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
DRAWN BY: MACKOVJAK	USED ON MODEL
CHECKED: DUERFELDT	AGUSTA AW139
OPPS APPR: ANDERSON	
QA APPR: LINDSAY	
APPROVED: GILBERT	
SCALE 1:3	DATE 4/19/2016
SHEET 2 OF 4	

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2	16-0159	-3 REMOVED DIM 4X R.33; ADDED DIM 4X .34 X 45°; CH'D MATERIAL WAS Y-20, BLACK IS ETHOFOAM 220, BLACK.	10/11/2016	SM	JAG



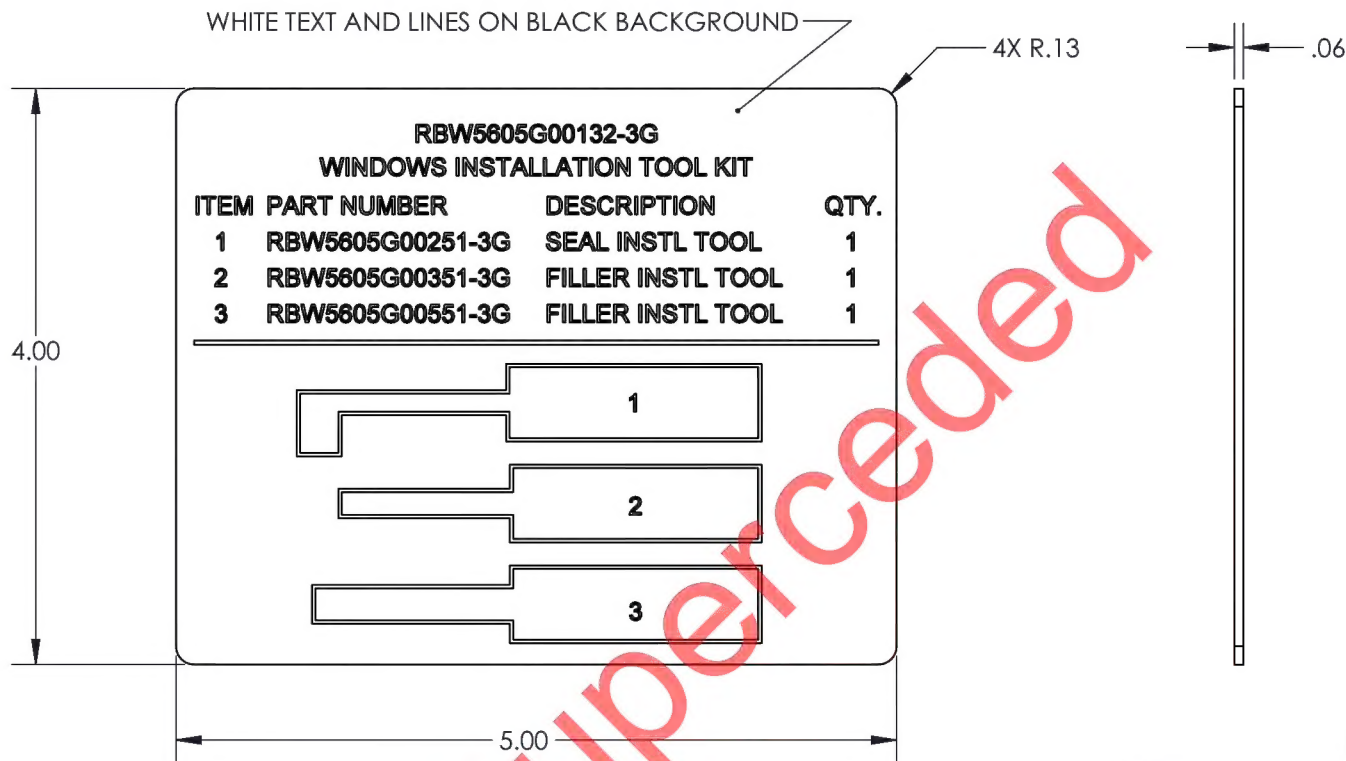
UNDER REVIEW
URF 19-735 19.05.23 (VM)

(-3)
FOAM, TOP

DART AEROSPACE	
TITLE WINDOWS INSTALLATION TOOL KIT	
DWG NO. RBW5605G00132-3G-3	REV 2
MAT'L ETHAFOAM 220, BLACK	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
.XXX ± .010 FRACTIONS ± 1/8	
.XX ± .03 ANGLES ± 1°	
.X ± .1 SURFACES = 125°	
SPEC	
1. BREAK ALL SHARP EDGES	
.015 x 45° OR .015R	
2. DIMENSIONAL LIMITS APPLY	
AFTER PLATING	
3. INTERPRET DIM AND TOL PER	
ASME Y14.5M-2009	
DRAWN BY: MACKOVJAK	USED ON MODEL
CHECKED: DUERFELDT	AGUSTA AW139
OPPS APPR: ANDERSON	
QA APPR: LINDSAY	
APPROVED: GILBERT	
SCALE 1:3	DATE 4/19/2016
SHEET 3 OF 4	

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED



UNDER REVIEW
URF 19-735 19.05.23 (VM)

NOTES:
1. USE PDF.

DART AEROSPACE	
TITLE WINDOWS INSTALLATION TOOL KIT	
DWG NO. RBW5605G00132-3G-5	REV 2
MAT'L PLASTIC	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
HEAT TREAT	.XXX ± .010 FRACTIONS ± 1/8
FINISH	.XX ± .03 ANGLES ± 1°
SPEC	.X ± .1 SURFACES = 125/✓
DRAWN BY: MACKOVJAK	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: DUERFELDT	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: ANDERSON	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: LINDSAY	USED ON MODEL
APPROVED: GILBERT	AGUSTA AW139
SCALE 3:4	DATE 4/19/2016
SHEET 4 OF 4	

(-5)

PLACARD